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D4775-041

Job Sheet 182374



Part No: D4775-041

Job Qty: 14 ea

Part Name: Strut Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/23/18

Job Tracking No:

Due Date: 9/7/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C SHEET 1 IPP REV:A 13.02.28 NEW ISSUE DD VERF:JFS IPP REV:B 13.08.26 PB1 DD VERF:JLM IPP REV:C 13.09.26 AS PER REV.B DD VERF:JLM IPP REV:D 14.01.10 AS PER REV.C DD VERF:JLM

Ship Via:

5941

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	14 Ea	9/7/18	9/7/18	0.00	0.00	Start Up Stores/Pkg-1	6-89	OCT 16 2018
110	Packaging	14 pcs	9/7/18	9/7/18	0.00	0.00	Packaging1-5	6-89	OCT 16 2018
120	Small Fab	14 pcs	9/7/18	9/7/18	0.00	5.81	Small Fab-7	9-89	OCT 18 2018
130	QC	14 pcs	9/7/18	9/7/18	0.00	0.00	QC5	6-89	OCT 18 2018
140	Packaging	14 pcs	9/7/18	9/7/18	0.00	0.00	Packaging3-2	6-89	OCT 18 2018
150	QC21-SA	14 Ea	9/7/18	9/7/18	0.00	0.00	QC21	6-89	OCT 18 2018

Part Op 120 - 1- APPLY PROSEAL ON D4776-1 STRUT AND ASSEMBLE AS PER DWG A/R PROSEAL
Descriptions: BATCH: 5096394 2- ENSURE HELICOIL DOES NOT BLOCK HOLE (SEE NOTE 9)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-10A	Bolt	28 Ea (2 ea)	90-Start up Operation	5106932
D4775-1	Strut Tube	14 Ea (1 ea)	90-Start up Operation	5116144
D4776-1	Basket Strut Clevis	14 Ea (1 ea)	90-Start up Operation	5117744/05117066x4
D4776-5	Spacer	56 Ea (4 ea)	90-Start up Operation	5116190
D4777-1	Rod End Bearing	14 Ea (1 ea)	90-Start up Operation	5107634x9 51132 30x5
MS21042L3	Nut	28 Ea (2 ea)	90-Start up Operation	5094592
MS21209-F615	Heli-Coil	14 Ea (1 ea)	90-Start up Operation	5103835

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-10A	28	210	0
	D4775-1	14	20	0
	D4776-1	14	20	0
	D4776-5	56	56	0
	D4777-1	14	39	0
	MS21042L3	28	2,677	0
	MS21209-F615	14	84	0

CART

Container No: S118/99

Job No: 182374

Job No: 1823/4
Serial No/Batch: S118799

Revision:

Inspector:

Exp Date:

Exp Date: _____
Instructions: _____

Date: 10/16/18

Part Specifications

Specifications could not be found.

Plex 10/16/18 11:38 AM dart.quirion.sonia